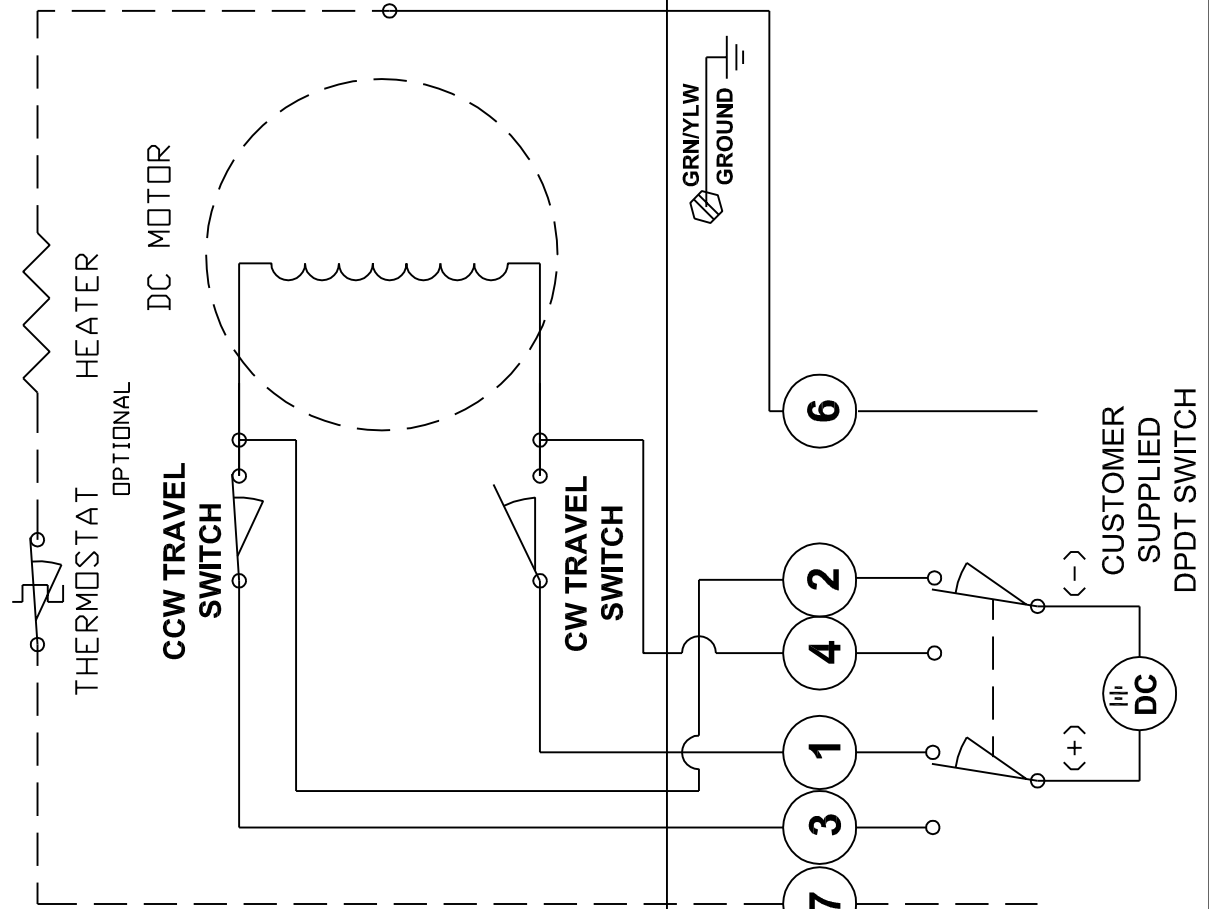


LIMIT SWITCH CONTACT DEVELOPMENT

VALVE POSITION		LIMIT SWITCH CONTACT	
FULL CW	FULL CCW	CLOSED CONTACT	OPEN CONTACT
█	█	SPARE	SPARE
█	█	CCW TRAVEL	CCW TRAVEL
█	█	CW TRAVEL	CW TRAVEL

SCHEMATIC



INTERNAL WIRING

EXT.

- 1 RED MOTOR
- 2 BLACK MOTOR
- 3 BLUE MOTOR
- 4 WHITE MOTOR
- 6 BLACK OPT. HEATER
- 7 BLACK OPT. HEATER
- 8 BLUE CW - INDICATOR
- 9 YELLOW CCW - INDICATOR
- 10 ORANGE COMMON

PHYSICAL ARRANGEMENT

